

# REGAL PREMIUM

## SPIRAL POINT EXTENSION TAPS



- A rugged, free-cutting tap that drives chips ahead of the tap
- For tap applications which require use of extra length taps
- Provides extra length for tapping hubs of pulleys, oil caps and set screws

Size	H Limit	Flutes	Chamfer	Thread Length	Shank Diameter	4"	6"
#6-32 UNC	H3	2	Plug	11/16	.141	091376AS	015100AS
#8-32 UNC	H3	2	Plug	3/4	.168	091378AS	015102AS
#10-24 UNC	H3	2	Plug	7/8	.194	091380AS	015110AS
#10-32 UNF	H3	2	Plug	7/8	.194	091382AS	015112AS
1/4-20 UNC	H3	2	Plug	1	.185*	091384AS*	015124AS*
1/4-20 UNC	H3	2	Plug	1	.255	—	015122AS
1/4-28 UNF	H3	2	Plug	1	.185*	091386AS*	—
1/4-28 UNF	H3	2	Plug	1	.255	—	015126AS
5/16-18 UNC	H3	2	Plug	1-1/8	.240*	091388AS*	015130AS*
5/16-18 UNC	H3	2	Plug	1-1/8	.318	—	015128AS
5/16-24 UNF	H3	2	Plug	1-1/8	.240*	091390AS*	—
5/16-24 UNF	H3	2	Plug	1-1/8	.318	—	015134AS
3/8-16 UNC	H3	3	Plug	1-1/4	.275*	091392AS*	015139AS*
3/8-16 UNC	H3	3	Plug	1-1/4	.381	—	015141AS
3/8-24 UNF	H3	3	Plug	1-1/4	.275*	091394AS*	—
3/8-24 UNF	H3	3	Plug	1-1/4	.381	—	015142AS
7/16-14 UNC	H3	3	Plug	1-7/16	.323	—	015136AS
7/16-20 UNF	H3	3	Plug	1-7/16	.323	—	015067AS
1/2-13 UNC	H3	3	Plug	1-21/32	.367	—	015144AS
1/2-20 UNF	H3	3	Plug	1-21/32	.367	—	015148AS
5/8-11 UNC	H3	3	Plug	1-13/16	.480	—	015157AS

\*small shank

## EXTENSION TAPER PIPE TAPS



- For tap applications which require use of extra length taps
- Provides extra length for tapping hubs of pulleys, oil caps and set screws

Size	Flutes	Chamfer	Thread Length	Shank Diameter	4"	6"	8"	10"	12"
1/8-27 NPT/NPTF	4	Plug	3/4	.4375	015904AS	015905AS	015906AS	015907AS	015908AS
1/4-18 NPT/NPTF	4	Plug	1-1/16	.5625	015913AS	015915AS	015916AS	015917AS	015918AS
3/8-18 NPT/NPTF	4	Plug	1-1/16	.7000	—	015921AS	015922AS	015923AS	—
1/2-14 NPT/NPTF	4	Plug	1-3/8	.6875	—	015925AS	015927AS	015928AS	—
3/4-14 NPT/NPTF	5	Plug	1-3/8	.9093	—	015929AS	015930AS	015931AS	—
1"-11-1/2 NPT/NPTF	5	Plug	1-3/4	1.1250	—	015933AS	—	015934AS	—

**Special extensions available to meet your requirements on a quick delivery basis.  
Call your Regal Cutting Tools representative for more information.**